



SAFETY DATA SHEET

E524 CAUSTIC SODA FLAKES

Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	E524 CAUSTIC SODA FLAKES
Product number	DD.44.02
CAS number	1310-73-2
EC number	215-185-5

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Food additive Agriculture, forestry, fishery, Mining, (including offshore industries), Industrial Manufacturing (all), Manufacture of food products, Manufacture of textiles, leather, fur, Manufacture of pulp, paper and paper products, Printing and reproduction of recorded media, Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals, Formulation [mixing] of preparations and/or re-packaging, Manufacture of rubber products, Manufacture of plastics products, including compounding and conversion, Manufacture of other non-metallic mineral products, e.g. plasters, cement, Manufacture of basic metals, Manufacture of fabricated metal products, except machinery and equipment, Manufacture of computer, electronic and optical products, electrical equipment, General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment, Manufacture of furniture, Building and construction work, Health services Private households (= general public = consumers), Public domain (administration, education, entertainment, services, craftsmen), Recycling
Uses advised against	No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier	KORUMA KLOR ALKALİ SAN. VE TİC. A.Ş. Deniz Mah. Petrol Ofisi Cad. No:43 Derince / KOCAELİ - TURKEY Phone: +90(262) 239 22 70 E-mail : koruma@koruma.com.tr web: koruma.com
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Contact person	koruma@koruma.com.tr
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1.4. Emergency telephone number

Emergency telephone	Koruma Phone: +90 262 239 22 70
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National emergency telephone number UZEM (Ulusal Zehir Danışma Merkezi) : 114

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards	Not Classified
Health hazards	Skin Corr. 1A - H314 Eye Dam. 1 - H318

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Environmental hazards Not Classified

2.2. Label elements

EC number 215-185-5

Pictogram



Signal word Danger

Hazard statements H314 Causes severe skin burns and eye damage.

Precautionary statements P260 Do not breathe dust.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P501 Dispose of contents/ container in accordance with national regulations.
 P310 Immediately call a POISON CENTER/ doctor.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Contains sodium hydroxide

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

sodium hydroxide	98-100
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CAS number: 1310-73-2	EC number: 215-185-5
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Classification

Skin Corr. 1A - H314

Eye Dam. 1 - H318

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Get medical attention immediately. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.

Inhalation Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.

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Ingestion	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
Skin contact	It is important to remove the substance from the skin immediately. Take off immediately all contaminated clothing. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

4.2. Most important symptoms and effects, both acute and delayed

General information	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	A single exposure may cause the following adverse effects: Severe irritation of nose and throat. Symptoms following overexposure may include the following: Corrosive to the respiratory tract.
Ingestion	May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
Skin contact	Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapours.

5.3. Advice for firefighters

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Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Avoid inhalation of dust. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes. Avoid contact with contaminated tools and objects.

6.2. Environmental precautions

Environmental precautions The product may affect the acidity (pH) of water which may have hazardous effects on aquatic organisms. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

7.2. Conditions for safe storage, including any incompatibilities

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Storage precautions	Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.
Storage class	Corrosive storage.
Shelf life	2 years
7.3. Specific end use(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

sodium hydroxide

Short-term exposure limit (15-minute): WEL 2 mg/m³

WEL = Workplace Exposure Limit

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

Hygiene measures

Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.

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Respiratory protection	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	White flake
Odour	Almost odourless.
pH	14 at 20°C
Melting point	318°C
Initial boiling point and range	1390°C
Flash point	Not applicable.
Flammability (solid, gas)	Not applicable.
Vapour pressure	<2,4
Bulk density	2,13 kg/m ³
Solubility(ies)	Miscible with water.
Explosive properties	Not applicable.

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	See the other subsections of this section for further details.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	No potentially hazardous reactions known.
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10.4. Conditions to avoid

Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
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10.5. Incompatible materials

Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
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10.6. Hazardous decomposition products

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Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Skin Corr. 1A - H314 Causes severe burns.

Serious eye damage/irritation

Serious eye damage/irritation Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Not relevant. Solid.

General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation

Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.

Ingestion

May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.

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Skin contact	Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.
Route of entry	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.

SECTION 12: Ecological Information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity Based on available data the classification criteria are not met.

Acute toxicity - fish LC₅₀, 96 hours: 125 mg/l, Freshwater fish

Acute toxicity - aquatic invertebrates EC₀, 48 hours: 100 mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility No data available.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

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General For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID)	1823
UN No. (IMDG)	1823
UN No. (ICAO)	1823
UN No. (ADN)	1823

14.2. UN proper shipping name

Proper shipping name (ADR/RID)	SODIUM HYDROXIDE, SOLID
Proper shipping name (IMDG)	SODIUM HYDROXIDE, SOLID
Proper shipping name (ICAO)	SODIUM HYDROXIDE, SOLID
Proper shipping name (ADN)	SODIUM HYDROXIDE, SOLID

14.3. Transport hazard class(es)

ADR/RID class	8
ADR/RID classification code	C6
ADR/RID label	8
IMDG class	8
ICAO class/division	8
ADN class	8

Transport labels



14.4. Packing group

ADR/RID packing group	II
IMDG packing group	II
ADN packing group	II
ICAO packing group	II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS	F-A, S-B
ADR transport category	2
Emergency Action Code	2W

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Hazard Identification Number 80
(ADR/RID)

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

**Annex II of MARPOL 73/78
and the IBC Code**

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.
EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 2015/830 of 28 May 2015. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Commission Regulation (EU) No 453/2010 of 20 May 2010.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC ₅₀ : Lethal Concentration to 50 % of a test population. LD ₅₀ : Lethal Dose to 50% of a test population (Median Lethal Dose). EC ₅₀ : 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Classification abbreviations and acronyms	Eye Dam. = Serious eye damage Skin Corr. = Skin corrosion

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Classification procedures according to Regulation (EC) 1272/2008	Eye Dam. 1 - H318: Skin Corr. 1A - H314: : Calculation method.
Training advice	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
Issued by	Emel KARAKURT - emel.karakurt@koruma.com.tr
Revision date	23/05/2019
Revision	06
Supersedes date	30/06/2016
SDS number	DD.44.02
Hazard statements in full	H314 Causes severe skin burns and eye damage. H318 Causes serious eye damage.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.